



The Chemical Company

# MASTERTOP® 1080

Epoxy based durable high build coloured floor coating

## DESCRIPTION

**MASTERTOP 1080** is a durable floor coating based on a high build, hard wearing, two-component epoxy resin system. The cured floor provides excellent resistance to both chemical and mechanical damage. **MASTERTOP 1080** has a user-friendly mix ratio and pot life and provides a hard, durable and glossy film. **MASTERTOP 1080** may be applied to a wide variety of substrates (concrete, masonry, timber etc) and can be coloured to suit the environment.

## RECOMMENDED FOR

Floors and as a corrosion resistant coating to most construction materials in:

- Workshops
- Chemical industries
- Pharmaceutical and cosmetic facilities
- Food and drink processing plants
- Electronic and electrical industries
- Mining industries
- Water and sewerage treatment plants
- Warehouses
- Multi level car parks

Topcoat for **MASTERTOP 1220, 1230, 1245** as required

## FEATURES AND BENEFITS

- **Pre-packaged and proportioned**
- **Wide colour range**
- **Excellent durability**
- **High resistance to chemical and mechanical attack**
- **Can be applied to vertical and horizontal substrates**
- **Long pot life and user friendly mix ratio**
- **Bonds to damp surfaces**
- **Enhances work environments**
- **Non skid textures for safety**
- **High aesthetics**

## PERFORMANCE DATA

Dry film thickness 300 microns (2 coats)  
400 microns (non skid)

Abrasion Resistance High

Gloss Finish High

Resistant to a wide range of chemicals after full cure including:

- Diesel and motor oils
- Cooking oils
- Acetic Acid 5%
- Hydrochloric acid 20%
- Sodium Chloride 50%
- Cutting oils
- Petrol
- Fruit juice
- Ethanol 30%
- Ammonium chloride
- Oleic Acid

Refer to BASF for more information.

## SPECIFICATIONS

Supply form	liquid
Colour	Full range using colour pack X1
Mix ratio	1:1 v/v
Volume solids	approx. 85%
Application Temperature	Min. 5°C Max. 35°C
Temperature resistance (300 microns DFT)	Max 90°C dry heat 60°C hot water
VOC Content (ASTM D3960)	63 g/L

## APPLICATION DIRECTIONS

The compressive strength of the substrates shall not be less than 25 N/mm<sup>2</sup>. The substrates in contact with the ground must have a vapour barrier installed in compliance with DIN 18195 or equivalent, or be primed with **CONCRESEIVE 2525**. The moisture content of the substrate shall not be higher than 8% throughout (test by using CM equipment). The temperature of the substrates must be at least 3°C above the current dew point temperature. Correct substrate preparation is critical for optimum performance.

Remove oil, grease and wax contaminants by scrubbing with industrial grade detergent or degreasing compounds followed by mechanical cleaning. Cement laitance, loose particles, mould release agents, curing membrane and other contaminants must be removed from the surface by shot-blasting, Blastac®, scarifying or grit-blasting followed by vacuum cleaning. After pre-treatments of the substrate, the bond strength of the substrate must be at least 1.5 N/mm<sup>2</sup> (check with an approved pull-off tester at load rate 100 N/s).

Fill surface irregularities such as blowholes, cracks, honeycombs, etc with a **CONCRESEIVE** repair mortar to achieve a smooth and level surface.

Protect walls and columns against resin splashes using making tape and polythene sheeting.

### Mixing

It is advisable to ensure that all the **MASTERTOP X1** colour packs are of the same batch to minimise risk of colour variation. All mixing should be done using a slow speed drill (max. 600 rpm) and a spiral-mixing paddle.

Premix Part A (resin), add the X1 colour pack/s, and thoroughly mix to ensure all the pigment is dispersed. Add Part B (hardener) and continue to mix for 3 minutes. Ensure all containers are empty before disposal. Stand about 15 minutes after stirring in cold weather (below 15°C).

Whilst **MASTERTOP 1080** is supplied in pre-proportioned kits, smaller quantities may be mixed. It is important that the mix ratio of 1:1 v/v is adhered to.



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## Application

Apply by brush or roller or spray to the prepared surface. A minimum of two coats must be applied. The first coat may be thinned up to 10% with **THINNER No. 1** to aid penetration. Where a non-slip finish is required the non slip aggregate must be broadcast into the first coat and the excess removed before applying second coat. The size and quantity of aggregate broadcast should be selected to provide the required degree of slip resistance and is best determined by the trial area. The use of **MASTERTOP F1** and **F5 Fillers** are suitable as non-slip aggregates.

## POT LIFE

Pot life will vary depending on the ambient temperature, quantity mixed and placed. A 5 litre unit of **MASTERTOP 1080** will have a pot life of approximately 1½ hours at 23°C.

## CURING

Cure time will vary depending on the ambient and substrate temperatures. **MASTERTOP 1080** will cure to a tack free surface within 6 hours at 23°C and is overcoatable after 18 hours and not more than 36. **MASTERTOP 1080** should be protected from traffic and spillage for at least 36 hours. Full chemical and mechanical resistance is obtained after 7 days @ 23°C.

## ESTIMATING DATA

Over dense surfaces with texture similar to fine-medium sandpaper, the coverage rate is 5m<sup>2</sup> per litre per coat. On more porous surfaces or in non-skid textures, typical coverage rate is 4m<sup>2</sup> per litre per coat.

## CLEANING

Use **Thinner No. 1** to clean equipment and tools before the material hardens. Cured material can only be removed mechanically.

## SHELF LIFE

**MASTERTOP 1080** can be stored in tightly closed original containers for 24 months in controlled environments.

## PACKAGING

**MASTERTOP 1080** is supplied in 2 kit sizes:

Comprising	5 litre	20 litre
Part A	2.2 litre	8.8 litre
Part B	2.5 litre	10 litre
X1 Colour Pack	0.6kg/0.3L	4 x 0.6kg/1.2L

**NOTE:** Where light colours, (yellow/white etc.) are required, the addition of extra colour packs are advised to ensure opacity. A third coat is also recommended.

Contact BASF for further advice.

## PRECAUTIONS

For the full health and safety hazard information and how to safely handle and use this product, please make sure that you obtain a copy of the BASF **Material Safety Data Sheet (MSDS)** from our office or our website.

- As with all epoxy products, wear protective overalls and gloves - prolonged contact with skin should be avoided as it could produce dermatitis.
- Ensure adequate ventilation.
- Mix entire contents of each unit as supplied. Do not attempt to split units unless accurate measuring can be assured.
- Do not use at temperatures of less than 5°C unless artificial means of heating can be used to assist cure. During cold weather Part A should be pre-warmed to between 20°C and 30°C.
- In winter, let mixed product stand for 15 minutes before use and consider use of heat curing to ensure full cure is achieved. Do not allow contact with water until fully cured. These actions prevent whitening of surface at a later date.

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## STATEMENT OF RESPONSIBILITY

The technical information and application advice given in this **BASF** publication are based on the present state of our best scientific and practical knowledge. As the information herein is of a general nature, no assumption can be made as to a product's suitability for a particular use or application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of products for their intended use.

## NOTE

Field service where provided does not constitute supervisory responsibility. Suggestions made by **BASF** either orally or in writing may be followed, modified or rejected by the owner, engineer or contractor since they, and not **BASF**, are responsible for carrying out procedures appropriate to a specific application.

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