

# MASTERFLOW<sup>®</sup> 830DP

Cementitious high strength non-shrink precision grout for deep pour applications

## DESCRIPTION

**MASTERFLOW 830DP** is a non shrink, natural aggregate precision grout for deep pours, formulated to provide ample working time when mixed and placed at a flowable consistency. **MASTERFLOW 830DP** contains specially graded natural aggregate and provides high early and ultimate compressive strengths. **MASTERFLOW 830DP** is generally used for deep pour applications between 50mm and 500mm.

## RECOMMENDED FOR

All precision, non-shrink grouting applications with thick layers and clearances of 50mm or more including:

- Equipment base plates, sole plates and columns
- Precast concrete panels, beams and columns
- Grouting thick pour applications up to 500mm thick.
- Concrete repair applications where a form and pour material is required.
- Applications requiring high early compressive strengths and high ultimate compressive strengths.

## FEATURES AND BENEFITS

- **High strength** - provides good early and ultimate strengths which ensure quick return to service and long term durability
- **Non shrink** - hardens free of bleeding, settlement and drying shrinkage when placed at flowable consistency
- **Ample working time** - remains placeable even at high ambient temperatures
- **Flowable consistency**
- **Dense, impermeable grout** - provides a good watertight seal
- **Non staining** - free of metallic aggregate
- **Similar in appearance to plain concrete**
- **No added chloride**
- **Complies with codes** - meets requirements of AS1478.2-2005 and the non shrink requirements of ASTM C1090 and CRD-C 621, Corps of Engineers Specification for Non-Shrink Grout
- Provides complete non-shrink performance when tested in accordance with a simulated Bedplate Technique

## PERFORMANCE DATA

### Strength Development

The strength of the grout is often the determining factor in deciding when loads can be put on structural members of machinery. The strength of the grout is dependent on the amount of mixing water used, ambient and substrate temperature, curing and age of the hardened grout.

### Compressive Strength

Typical compressive strengths of **MASTERFLOW 830DP** placed at a flowable consistency at 23°C.

Age	Strength (MPa)
1 day	24
3 days	40
7 days	52
28 days	63

Test Method: AS 1478.2-2005 Appendix A – 50mm cubes.

### Flow Retention

Determined by the flow trough method at 23°C:

Time	Flow	Retention
Initial	43cm	100%
After 30 mins.	32cm	74%
After 1 hour	22cm	51%

Test Method: AS 1478.2-2005 Appendix A.

**Note:** The data shown is based on controlled laboratory tests. Reasonable variations from the results shown can be expected. Field and laboratory tests should be conducted on the basis of the desired placing consistency rather than strictly on indicated water demands. If the project requires that strength tests be conducted on site, do not use cylinder moulds. Compressive strengths should be determined in accordance with AS1478.2-2005, Appendix A using 50mm cube moulds with compression covers.

## ESTIMATING DATA

20kg of **MASTERFLOW 830DP** mixed to a flowable consistency produces approximately 10.0 litres (0.01 cubic metres) of grout.

### Water Demand

The actual amount of water required will depend on the desired consistency for the job and temperature (both ambient and grout). For any given consistency more water will be required at high temperatures, and less at low temperatures.

**MASTERFLOW 830DP** is designed to be placed at a consistency which will give 40-45cm lateral flow in the flow trough (flowable) when tested to AS1478.2-2005, Appendix D.

As a guide, 20kg of **MASTERFLOW 830DP** mixed at 23°C requires approximately 2.5 litres of water to provide the recommended lateral flow when using a tilting barrel or paddle type mixer. When using a grout stirrer, this water demand may be slightly increased.

**DO NOT USE WATER IN AN AMOUNT OR AT A TEMPERATURE THAT WILL CAUSE THE MIXED GROUT TO BLEED OR SEGREGATE.**



The Chemical Company

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## APPLICATION

For application directions on preparation, forming, mixing, placing and curing **MASTERFLOW 830DP**, as well as the precautions to take in hot and cold weather, refer to "Application Guide for MASTERFLOW® Cementitious Precision Grouts" available from your local BASF Construction Chemicals Technical Sales Representative. For situations requiring 'dry pack' (damp pack) application, refer to **MASTERFLOW 95** or **MASTERFLOW 500**.

## PACKAGING

**MASTERFLOW 830DP** is packaged in 20kg moisture resistant bags.

## SHELF LIFE

**MASTERFLOW 830DP** has a shelf life of approximately 12 months when stored in a cool dry environment in original unopened bags. The expiry date is printed on each bag of product.

## PRECAUTIONS

**MASTERFLOW 830DP** is not toxic, but as with other materials containing Portland cement it has an alkaline nature and thus can be irritating to skin and eyes. Portland cement can cause skin sensitization. Wear simple dust masks and gloves when handling. Use barrier creams on exposed skin. Wash off splashes of grout immediately with clean water and reapply barrier cream. If irritation develops and persists, seek medical advice.

For the full health and safety hazard information and how to safely handle and use this product, please make sure that you obtain a copy of the BASF Construction Chemicals **Material Safety Data Sheet (MSDS)** from our office or our website.

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### STATEMENT OF RESPONSIBILITY

The technical information and application advice given in this **BASF** publication are based on the present state of our best scientific and practical knowledge. As the information herein is of a general nature, no assumption can be made as to a product's suitability for a particular use or application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of products for their intended use.

### NOTE

Field service where provided does not constitute supervisory responsibility. Suggestions made by **BASF** either orally or in writing may be followed, modified or rejected by the owner, engineer or contractor since they, and not **BASF**, are responsible for carrying out procedures appropriate to a specific application.

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